

## Type II Vipros 368 King Machine Programming Limits



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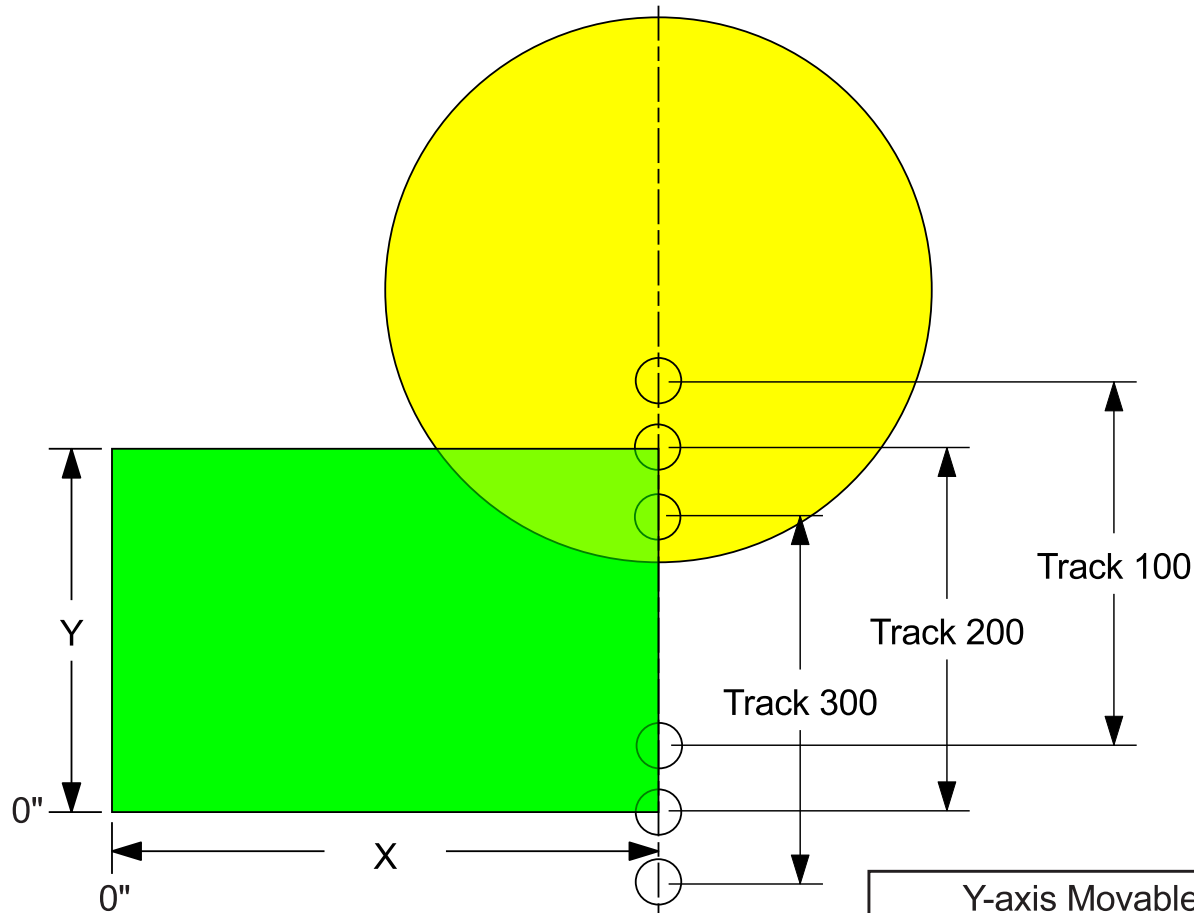
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# Programmable Travel Limits

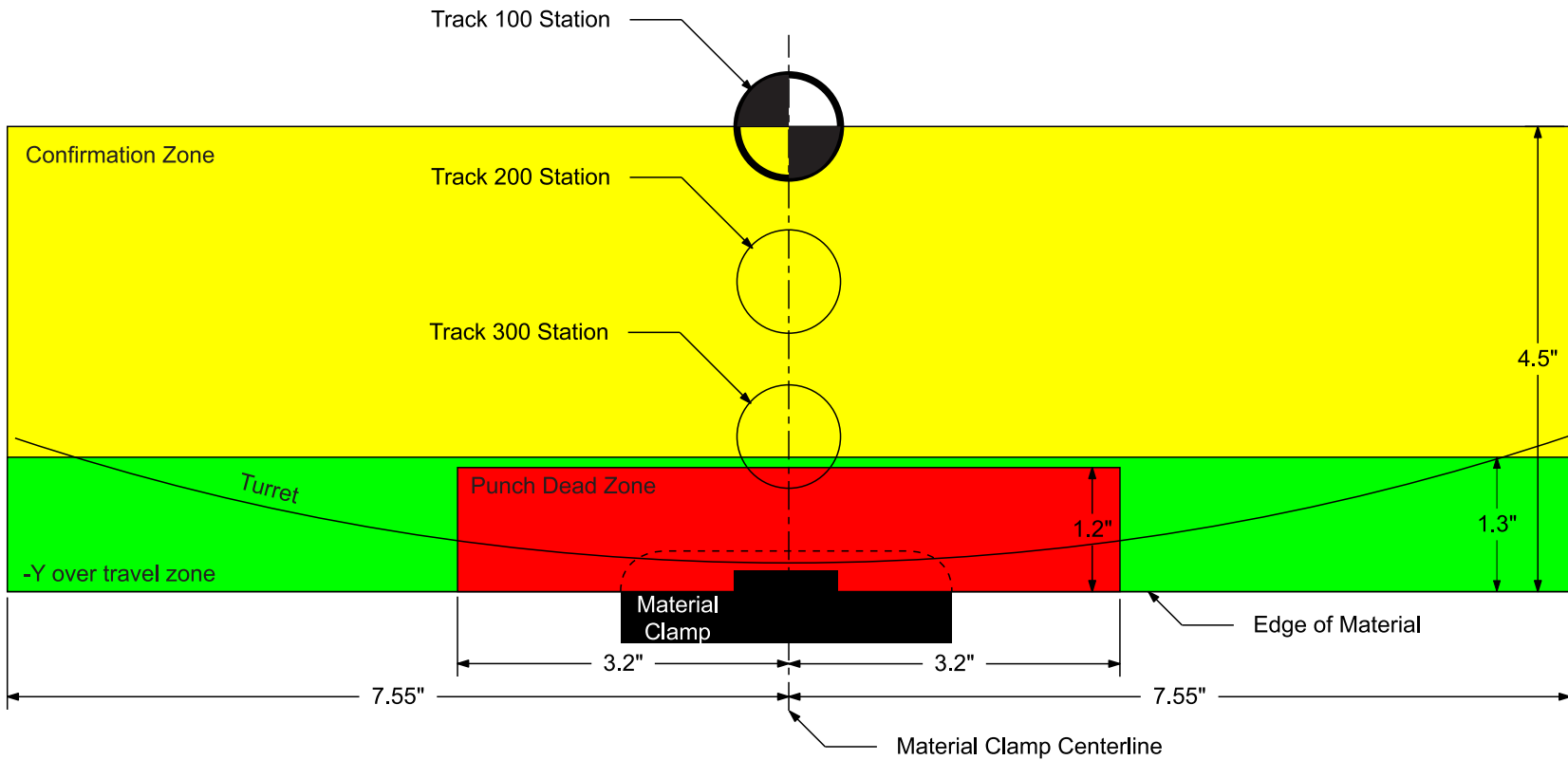


Origin Statement		X-axis Movable Distance	Y-axis Movable Distance By Track Numbers		
X-axis Origin	Y-axis Origin		Inner Track 100 Stations	Center Track 200 Stations	Outer Track 300 Stations
78.740"	60.000"	-.394" to 79.134"	1.181" to 61.614"	-.394" to 60.040"	-1.969" to 68.465"

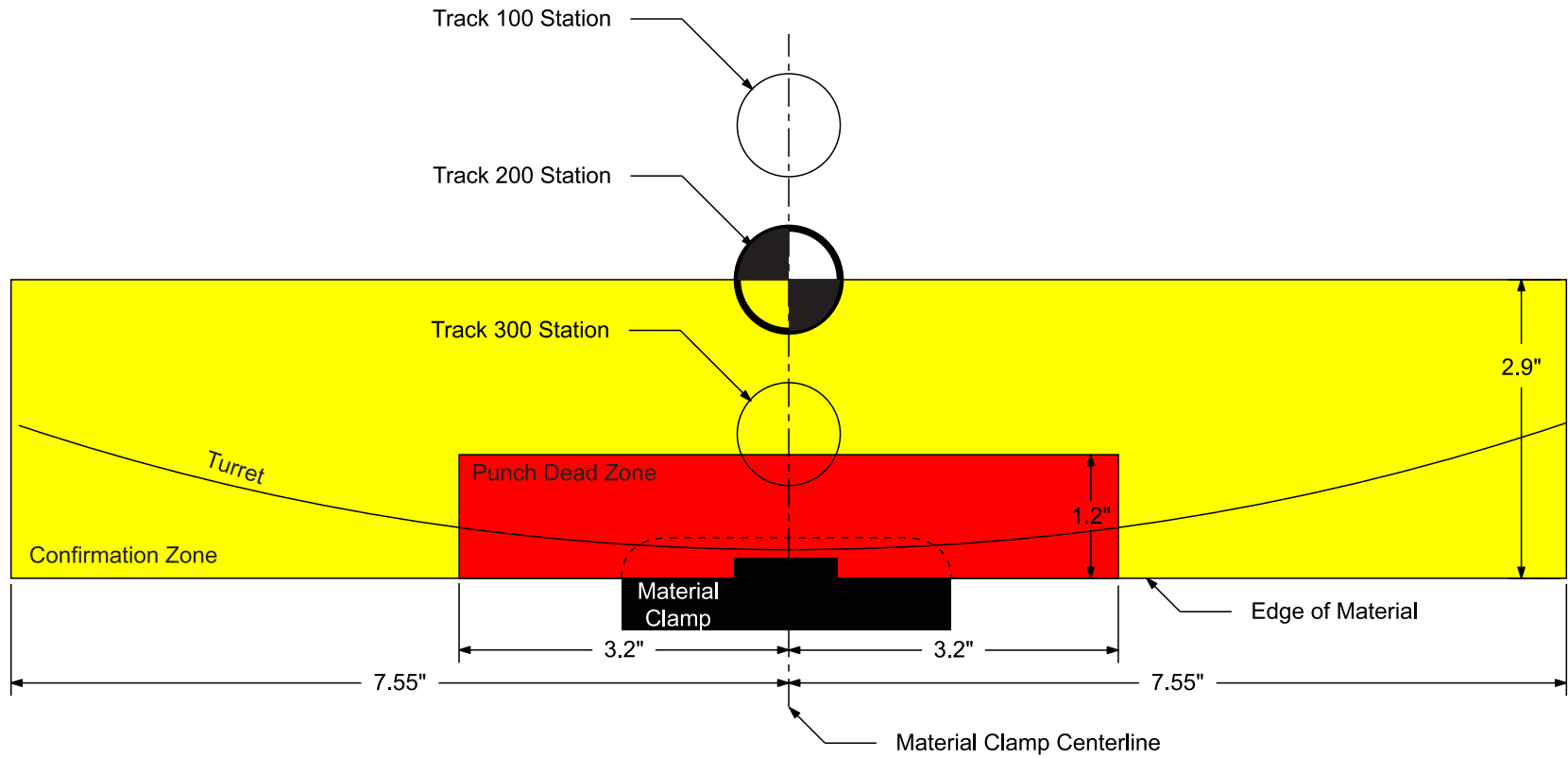
# Punch Confirmation Area / Punching Dead Zone.

A Size (1/2") Station

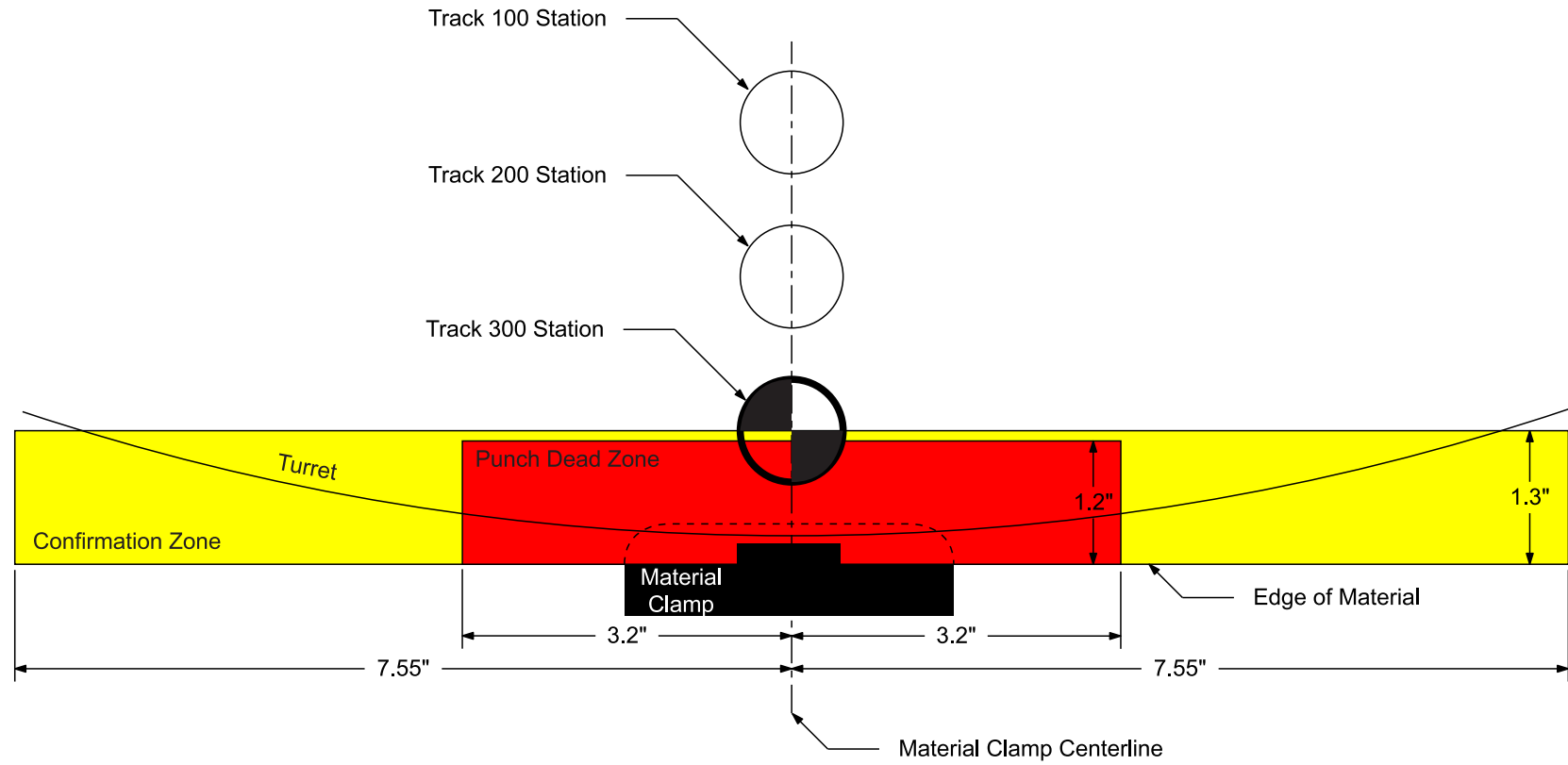
A Size Track 100 Stations



## A Size Track 200 Stations

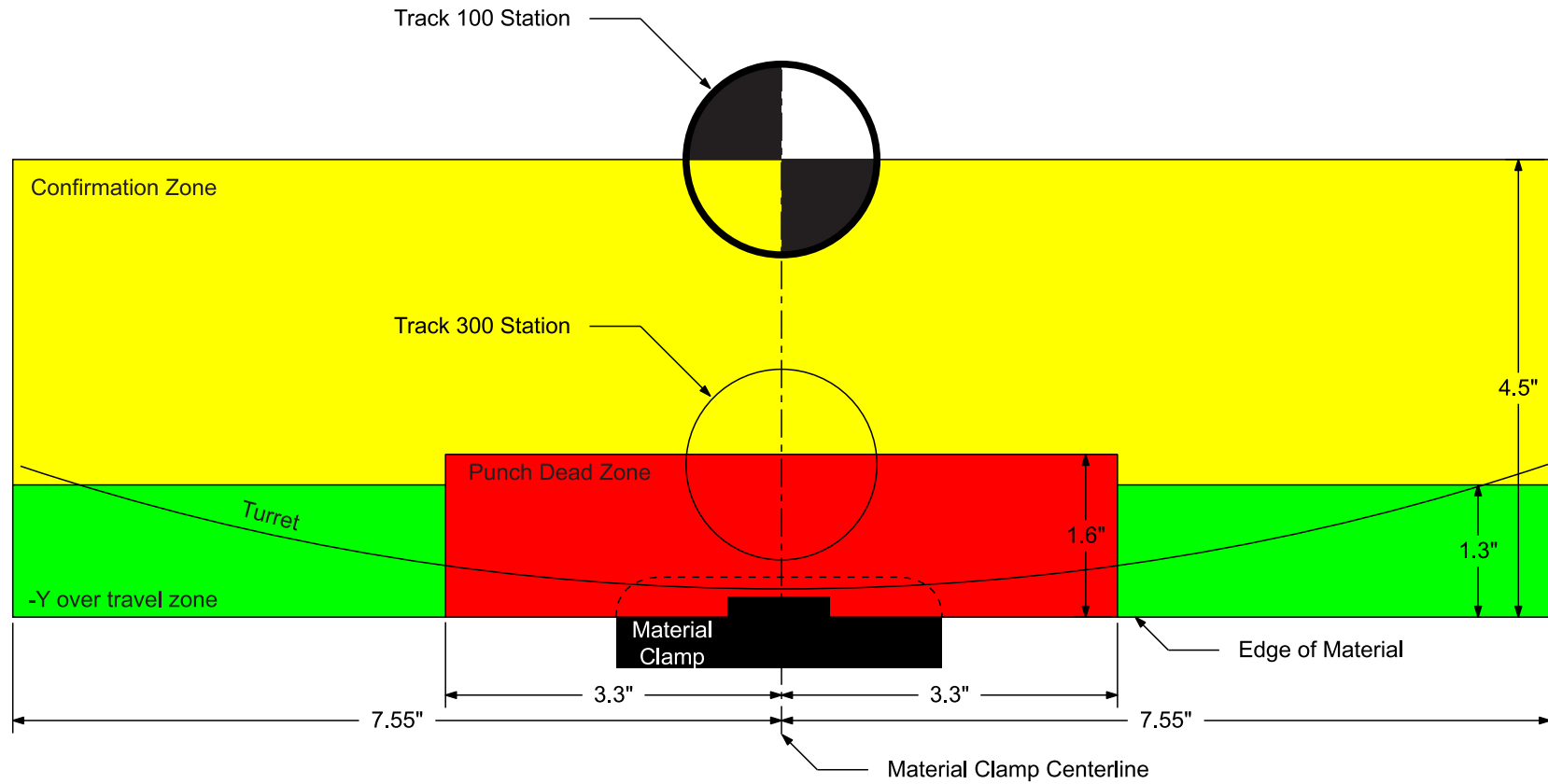


### A Size Track 300 Stations

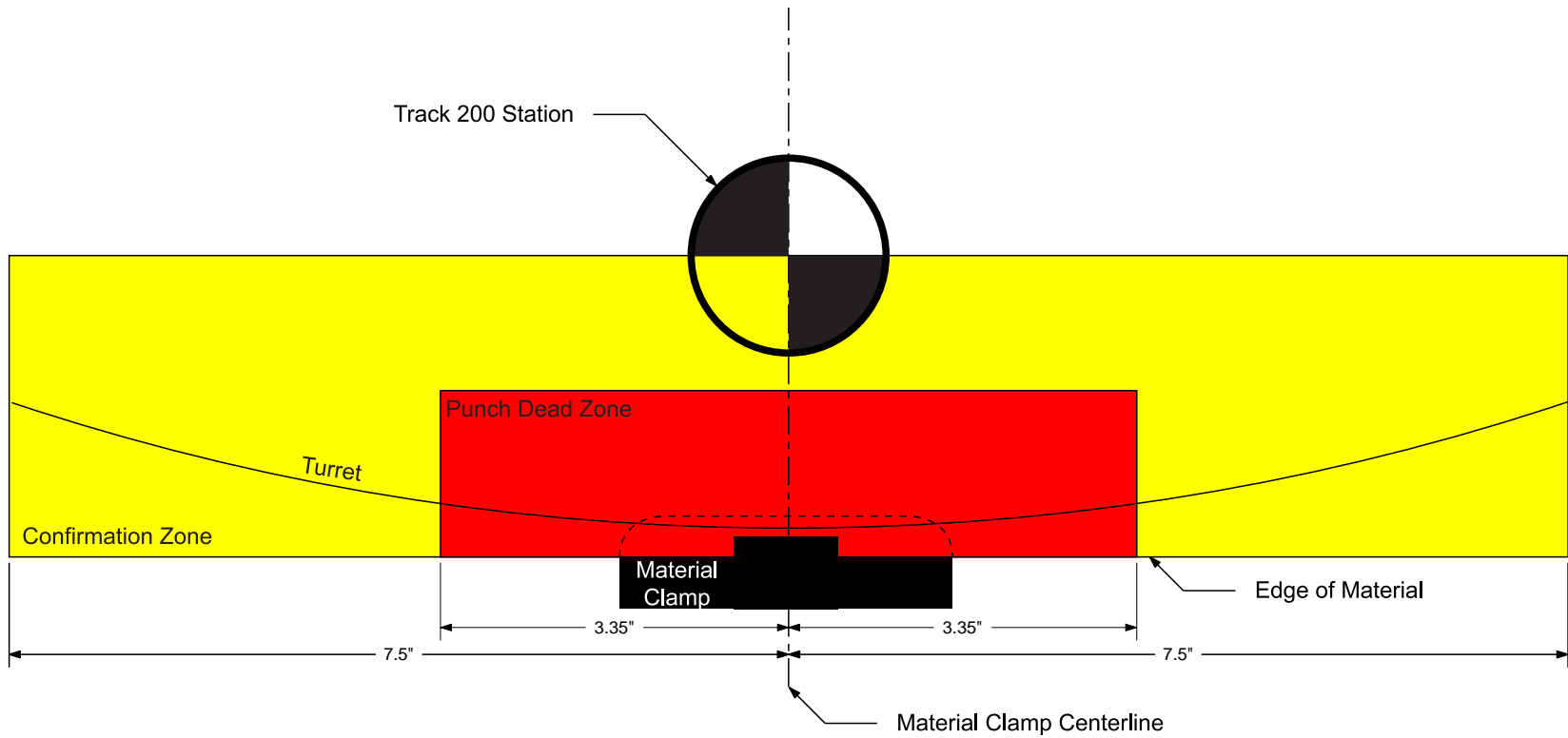


# B Size (1 1/4") Station

## B Size Track 100 Stations

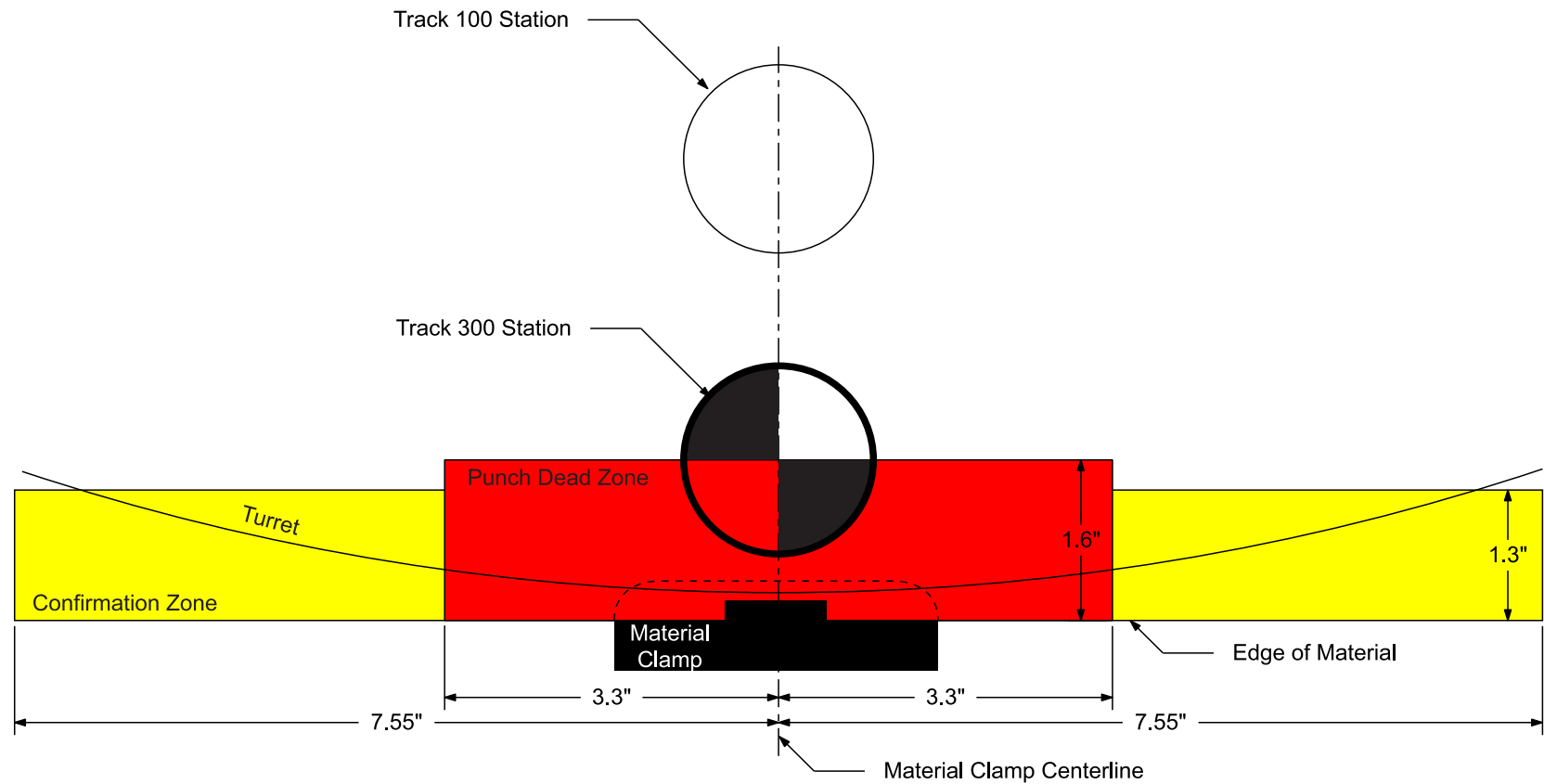


### B Size Track 200 Stations (Auto Index only)



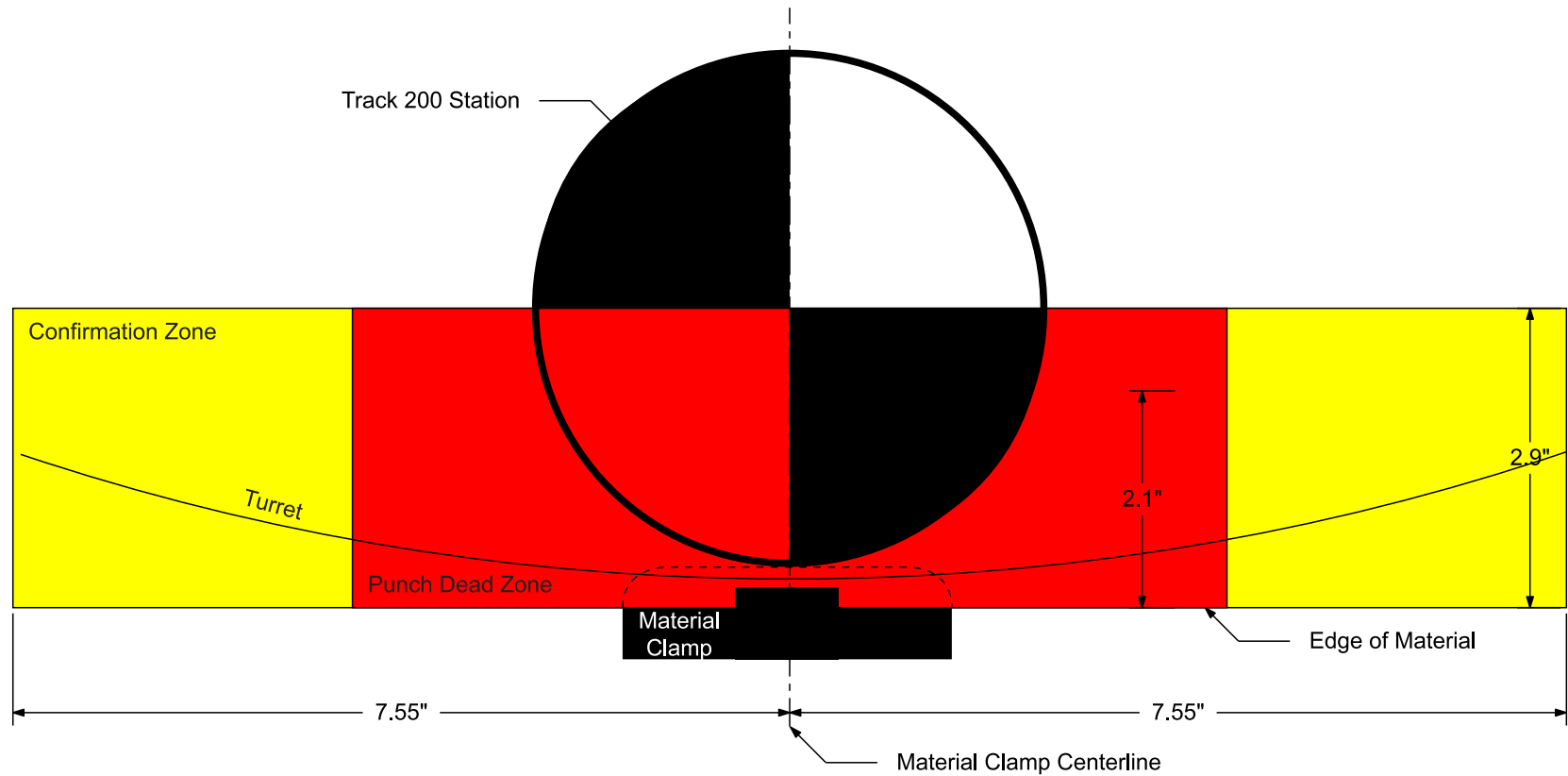


## B Size Track 300 Stations



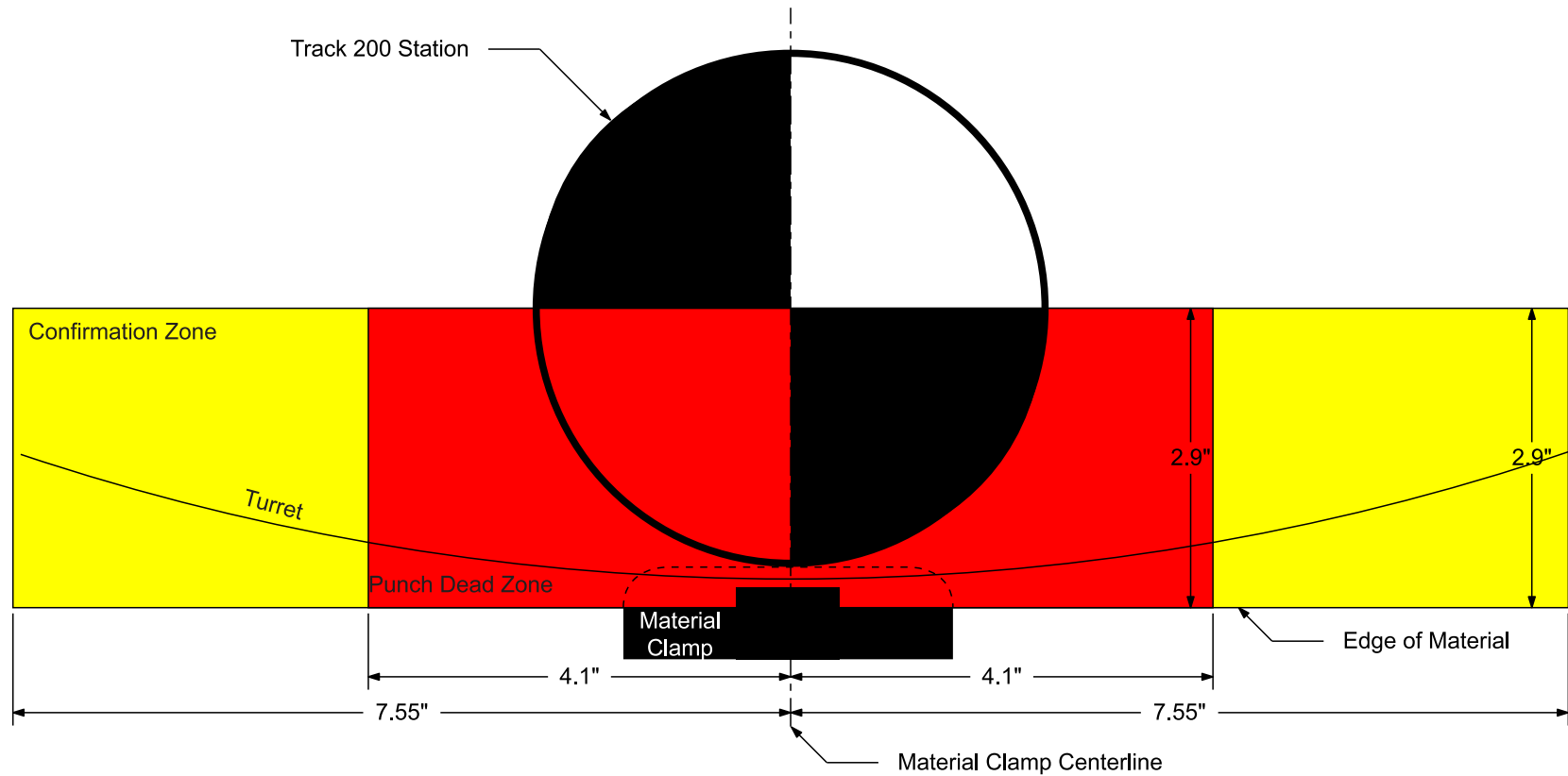
# C Size (2") Station

## C Size Track 200 Stations



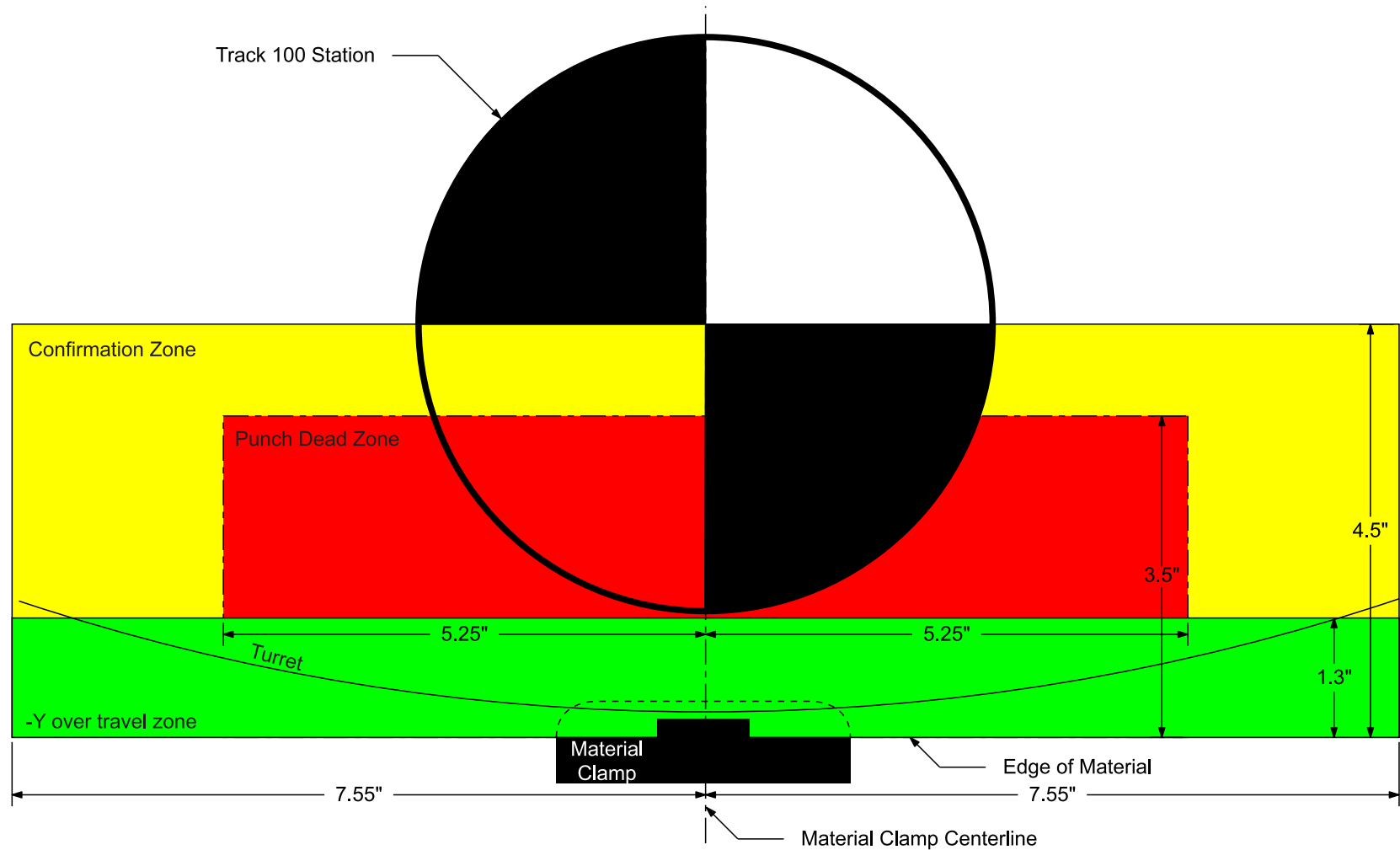
# D Size (3½") Station

## D Size Track 200 Stations

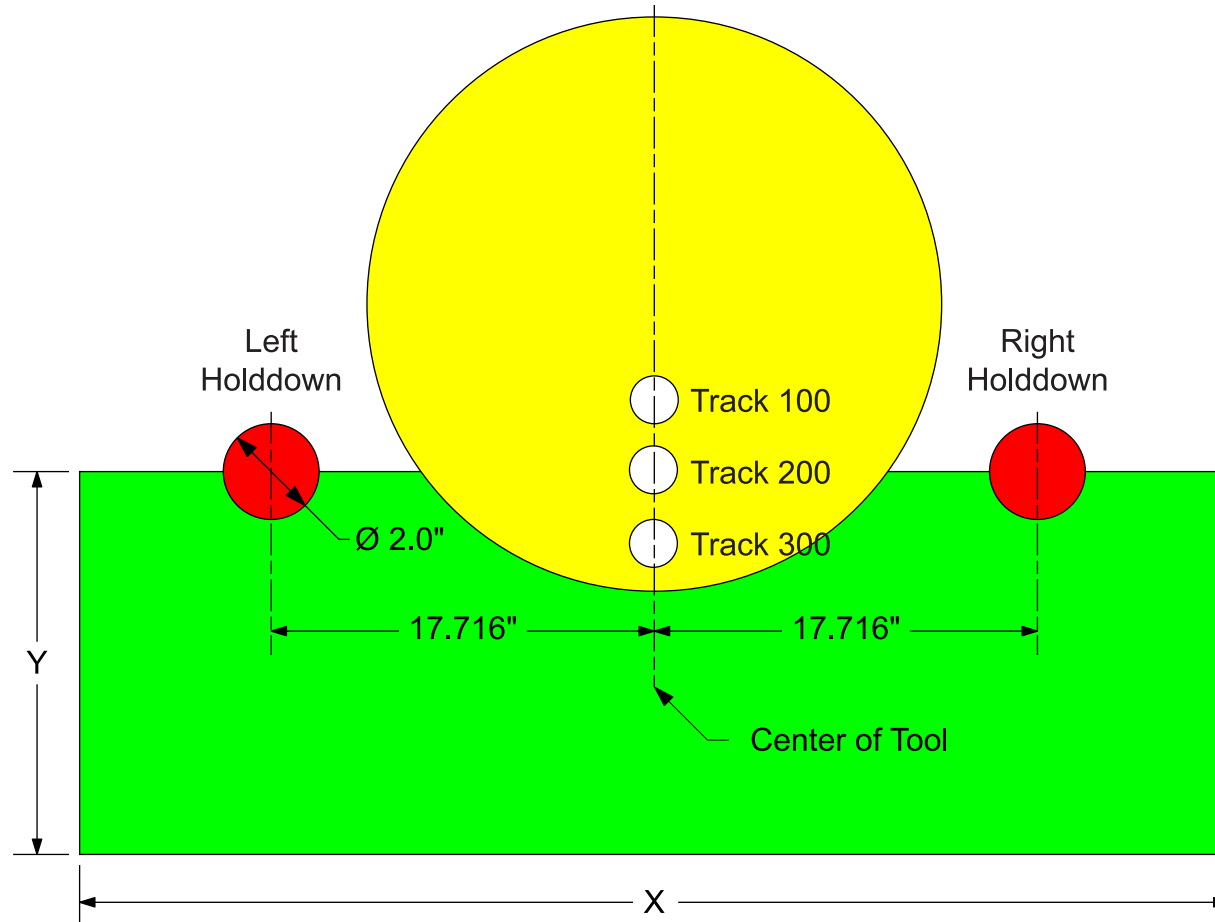


# E Size (4½") Station

## E Size Track 100 Stations (Auto Index)

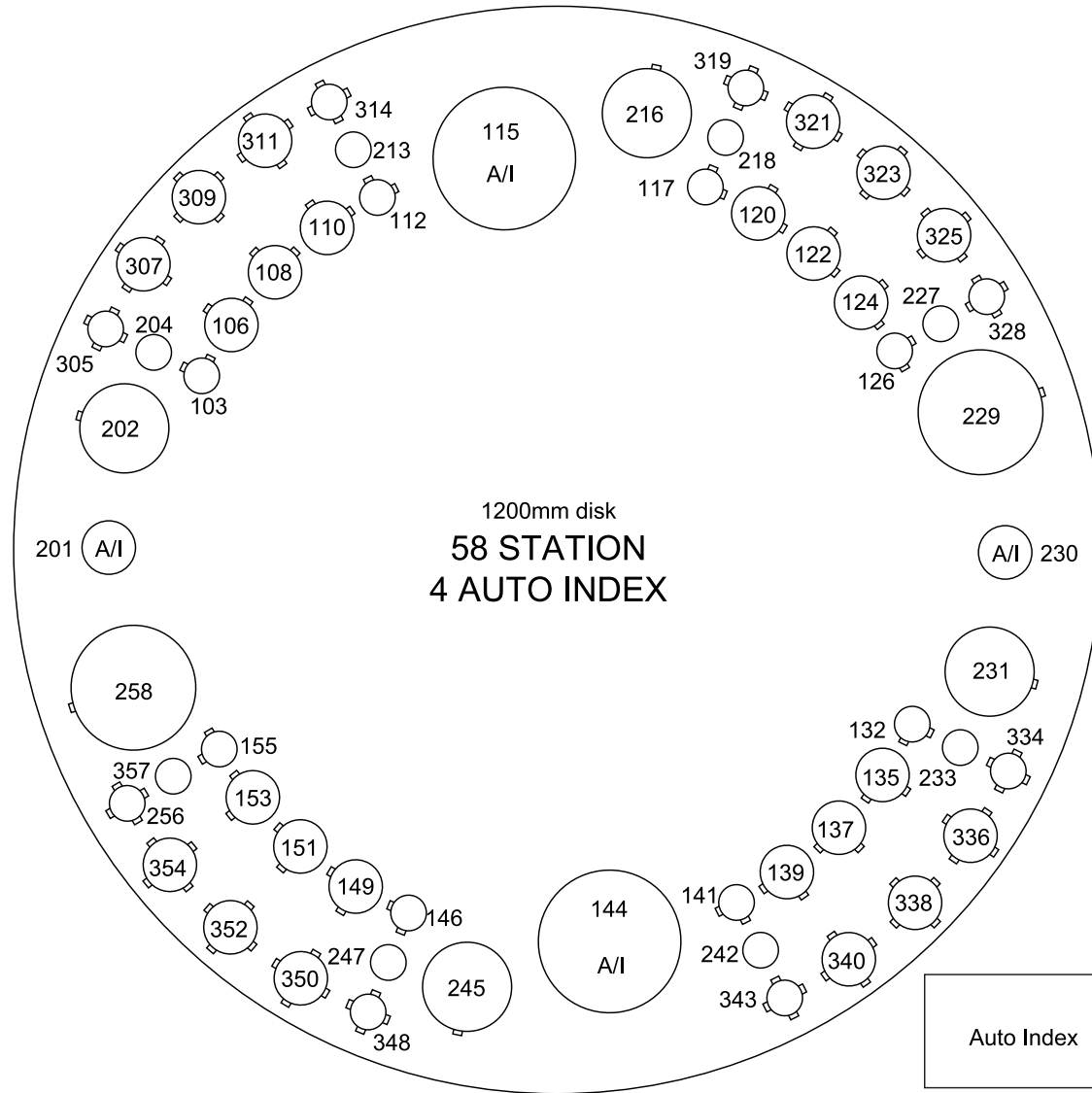


# Reposition Holddown Locations



# 58 Station Turret

VIPROS 358 KING VIPROS 368 KING  
 VIPROS 558 VIPROS 568  
 PEGA 358S



	Maximum Size Round	Number of Stations (Keyed)
A	½" (12.7mm)	24 (16)
B	1¼" (31.7mm)	24 (24)
C	2" (50.8mm)	4 (4)
D	3½" (88.9mm)	2 (2)
Auto Index	B	2 (2)
	E	4½" (114.3mm)